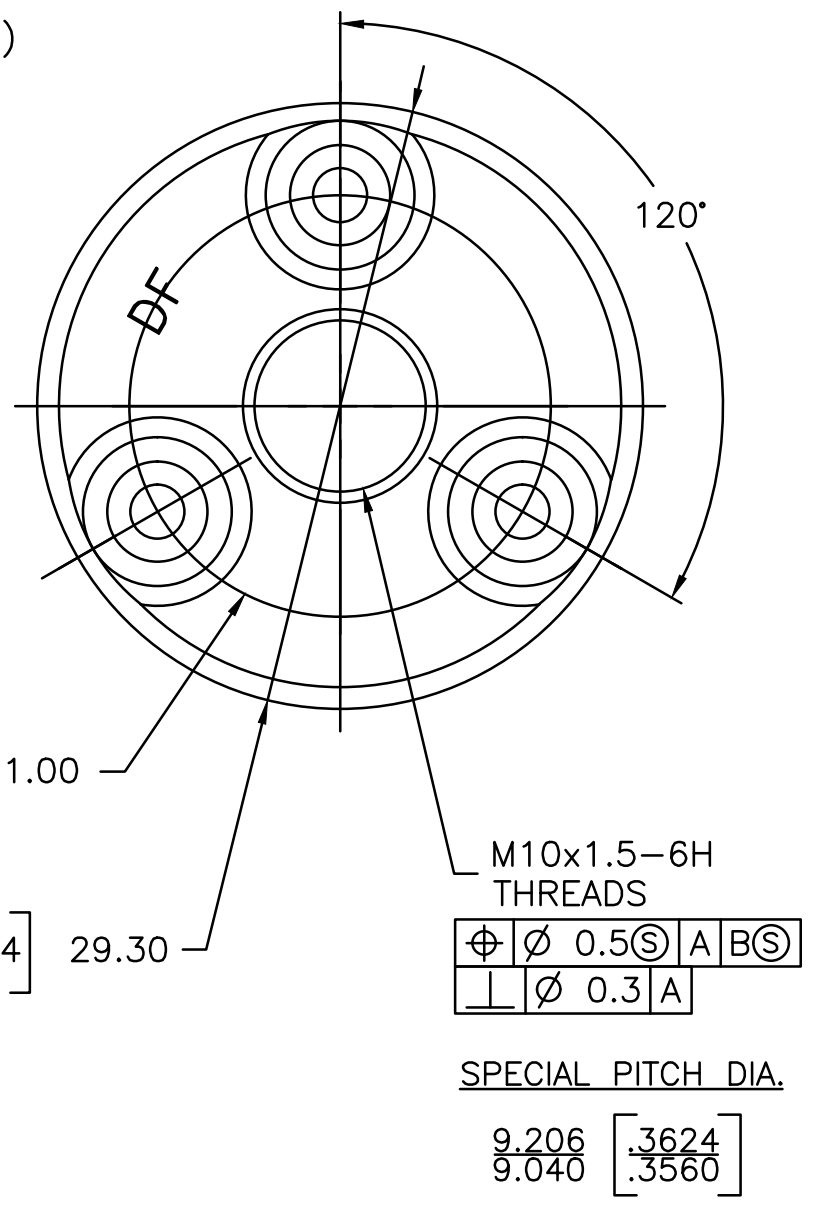
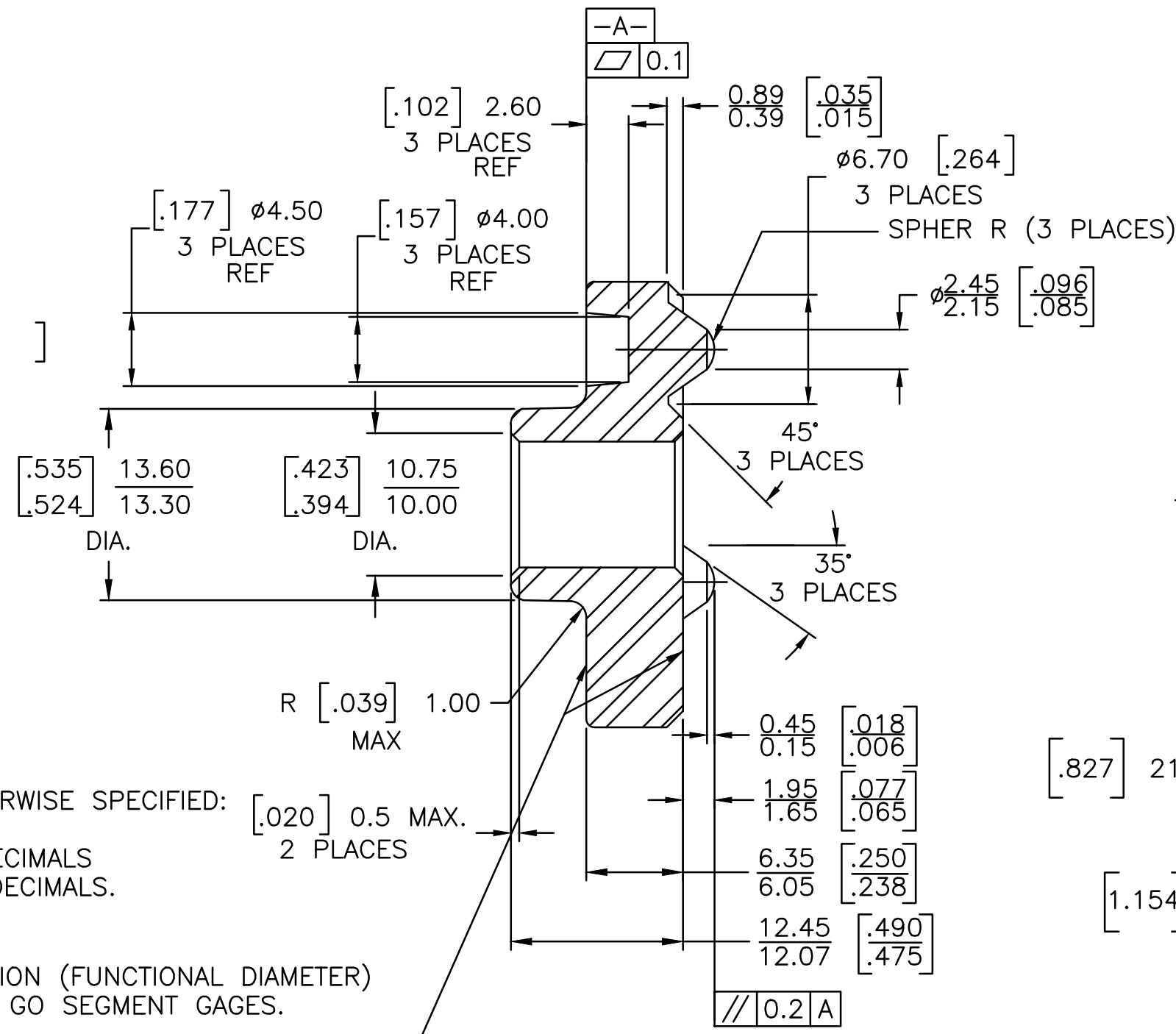


NOTE: DIMENSIONS IN [] ARE IN INCHES.



1. TOLERANCES UNLESS OTHERWISE SPECIFIED:
±1.0 ON ONE PLACE DECIMALS
±0.50 ON TWO PLACE DECIMALS.
±1° ON ANGLE
2. MAXIMUM MATERIAL CONDITION (FUNCTIONAL DIAMETER) SHALL BE MEASURED WITH GO SEGMENT GAGES.
3. MINOR DIAMETER SHALL BE MEASURED WITH MINIMUM (GO) PLAIN CYLINDRICAL PLUG GAGES.
4. NUT MUST MEET 60.3 KN MIN PROOF LOAD WHEN TESTED PER GM510M REQUIREMENTS.
5. PRODUCTION SAMPLE APPROVAL REQUIRED PRIOR TO PRODUCTION SHIPMENTS.
6. PART MUST BE FREE OF BURRS, SHARP EDGES, OIL AND SURFACE CONTAMINANTS WHICH MAY BE DETRIMENTAL TO SATISFACTORY ASSEMBLY, SAFE HANDLING, OR FUNCTION OF PART.

DF IDENTIFICATION REQUIRED ON EITHER SURFACE. IDENTIFICATION MUST BE DEPRESSED IN SURFACE ONLY.

C/N	S	CHANGE	DATE	DR	CH	OK
	A					
	B					
	C					
	D					
	E					



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PART NAME WELD NUT- ROUND		
CUSTOMER PART NO.		
MATERIAL C1008-C1018 STEEL		
FINISH PLAIN		SCALE
DRAWN BY GAS	DATE 9/13/02	PART NO.
CHECKED BY	APPROVED BY	150-5492