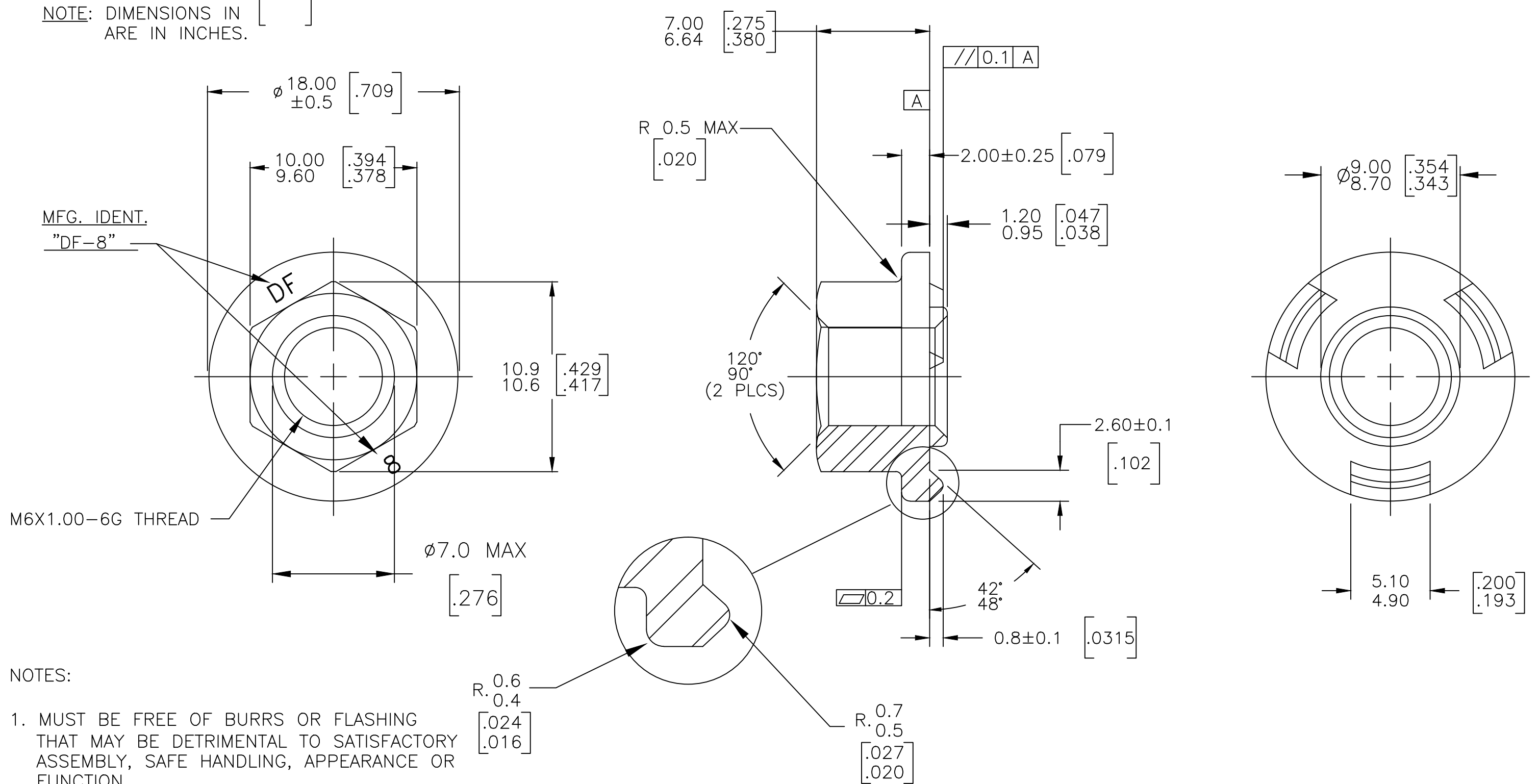


NOTE: DIMENSIONS IN [] ARE IN INCHES.



NOTES:

- MUST BE FREE OF BURRS OR FLASHING THAT MAY BE DETRIMENTAL TO SATISFACTORY ASSEMBLY, SAFE HANDLING, APPEARANCE OR FUNCTION.
- HARDNESS HRB 93 TO HRC 30
- PROOF LOAD 17.21 KN. MIN.
- NO HEAT TREAT IS PERFORMED.

C/N	S	CHANGE	DATE	DR	CH	OK
	A	PART NUMBER WAS 825-Q722	12/20/07	MAK		
	B					
	C					
	D					
	E					



CONFIDENTIAL

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PART NAME HEX FLANGE WELD NUT		
CUSTOMER PART NO.		
MATERIAL C1010 STEEL		
FINISH PLAIN	SCALE	
DRAWN BY MAK	DATE 11/30/07	PART NO.
CHECKED BY	APPROVED BY	285-Q722