

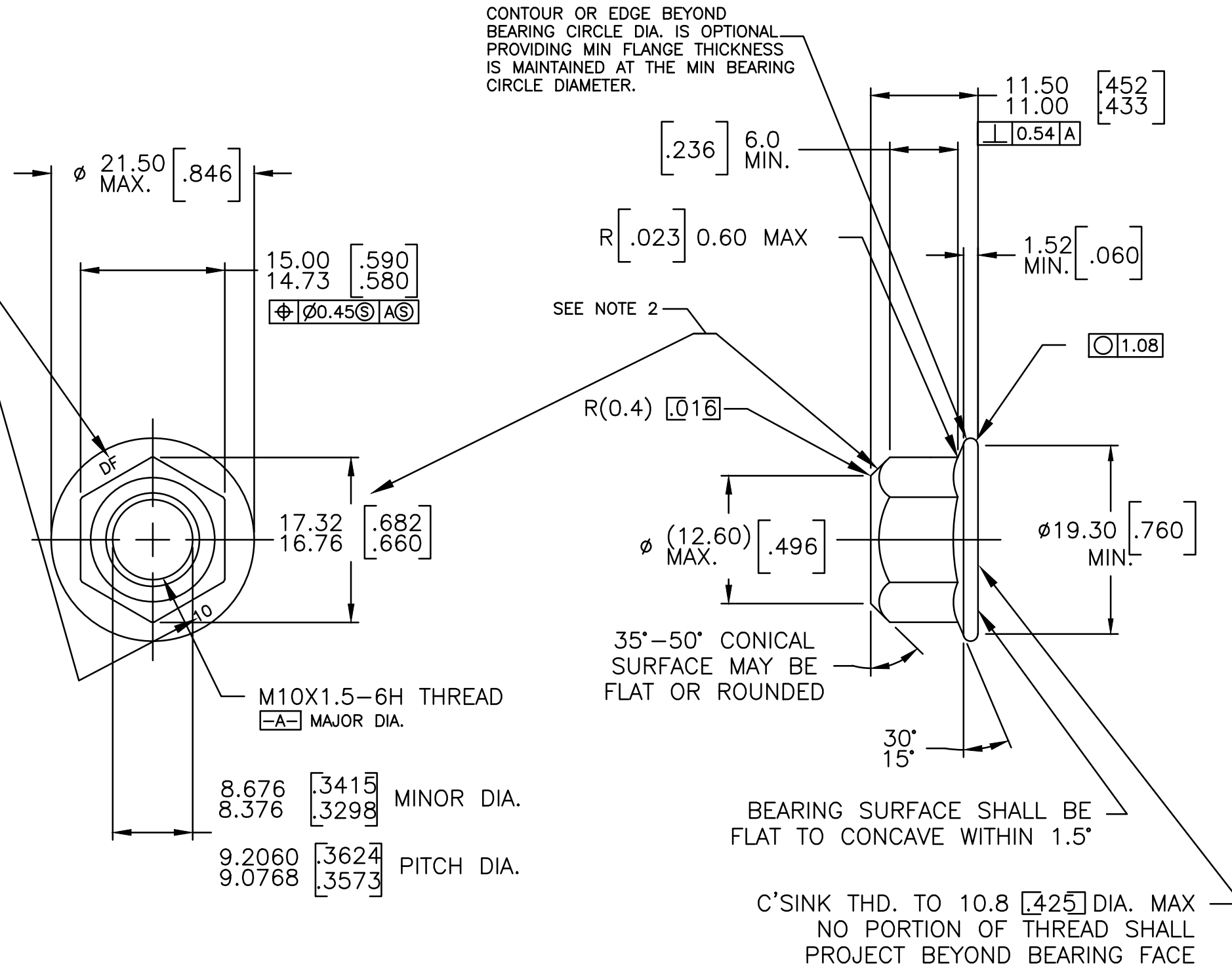
NOTE: DIMENSIONS IN [ ] ARE IN INCHES.

HARDNESS - HRC 26-32  
PROOF LOAD - 60.0 KN

MFG. IDENT "DF"  
AND CLASS "10"  
MARKINGS AS SHOWN

NOTES:

- MUST BE FREE FROM BURRS OR SHARP EDGES WHICH MAY BE DETRIMENTAL TO SATISFACTORY ASSEMBLY, SAFE HANDLING OR FUNCTION.
- LACK OF FILL AT JUNCTION OF HEXAGON CORNERS WITH THE CONICAL TOP SURFACE SHALL BE PERMISSIBLE PROVIDING WIDTH ACROSS CORNERS IS AT OR ABOVE THE MIN LIMIT FOR 4.40 MIN DISTANCE FROM THE INTERSECTION OF FLANGE TOP WITH HEX CORNERS.
- ACROSS FLATS MUST BE AT OR ABOVE MIN LIMIT FOR A MIN DISTANCE EQUAL TO 50% OF ACTUAL HEIGHT OF HEX FLATS CENTRALLY LOCATED WITHIN HEIGHT OF HEX FLATS.



C'SINK THD. TO 10.8 [425] DIA. MAX  
NO PORTION OF THREAD SHALL  
PROJECT BEYOND BEARING FACE

C/N	S	CHANGE	DATE	DR	CH	OK
	A					
	B					
	C					
	D					
	E					



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PART NAME M10X1.5 NUT - HEX FLANGE		
CUSTOMER PART NO.		
MATERIAL MS-6179-(10)		
FINISH PLAIN	SCALE NONE	
DRAWN BY MAK	DATE 7/24/12	PART NO.
CHECKED BY	APPROVED BY	225-6077