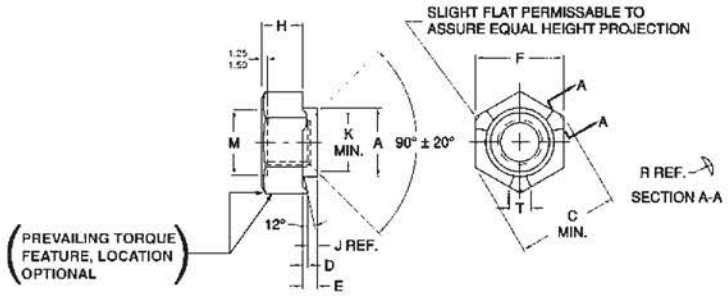


FORD HEX WELD NUTS



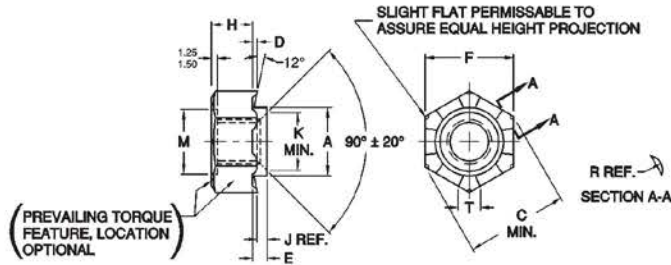
Ford Weld Nuts – 3 Projection

Nominal Size	Thread Pitch mm/Thd								For Long Pilot					For Short Pilot						
		A	C	F	H	K	M	D	E	J	R	T	D	E	J	R	T			
		Pilot O.D. +0.00/-0.30	Across Corner Min.	Across Flat	Thickness	Clisk. Diameter Min.	C/Bore Dia. +0.0/-0.25	Recommended Hole Size in Panel	Proj. Height ±0.075	Pilot Height ±0.13	Reference	Reference	Proj. Width ±0.25	Ford Part Number	Proj. Height ±0.075	Pilot Height ±0.13	Reference	Reference	Proj. Width ±0.25	Ford Part Numbers
M6	1.0	9.0	14.1	13.0 12.4	8.0 7.5	6.6	8.4	9.4	1.0	1.80	.80	2.3	3.4	N621523	0.45	0.70	0.25	3.7	3.4	N621533
M8	1.25	11.1	16.8	15.0 14.7	9.3 8.8	8.6	10.5	11.5	1.0	1.80	.80	2.5	3.9	N621524	0.45	0.70	0.25	4.8	3.9	N621534
M10	1.5	13.4	19.3	18.0 17.1	12.2 11.7	10.7	12.8	13.8	1.0	1.80	.80	3.4	4.7	N621525	0.55	1.00	0.45	5.4	4.7	N621535
M12	1.75	16.1	22.8	21.0 20.1	14.3 13.8	12.8	15.25	16.5	1.0	1.80	.80	4.5	5.5	N621526	0.65	1.20	0.55	6.3	5.5	N621536
M14	2.0	19.0	26.4	24.0 23.4	16.5 15.9	15.0	18.25	19.5	1.0	1.80	.80	5.7	6.3	N621527	0.65	1.20	0.55	8.1	6.3	N621537

Ford Weld Nuts (Prevailing Torque) – 3 Projection

Nominal Size	Thread Pitch mm/Thd								For Long Pilot					For Short Pilot						
		A	C	F	H	K	M	D	E	J	R	T	D	E	J	R	T			
		Pilot O.D. +0.00/-0.30	Across Corner Min.	Across Flat	Thickness	Clisk. Diameter Min.	C/Bore Dia. +0.0/-0.25	Recommended Hole Size in Panel	Proj. Height ±0.075	Pilot Height ±0.13	Reference	Reference	Proj. Width ±0.25	Ford Part Number	Proj. Height ±0.075	Pilot Height ±0.13	Reference	Reference	Proj. Width ±0.25	Ford Part Numbers
M6	1.0	9.0	14.1	13.0 12.4	8.0 7.5	6.6	8.4	9.4	1.0	1.80	.80	2.3	3.4	N621563	0.45	0.70	0.25	3.7	3.4	N621573
M8	1.25	11.1	16.8	15.0 14.7	9.3 8.8	8.6	10.5	11.5	1.0	1.80	.80	2.5	3.9	N621564	0.45	0.70	0.25	4.8	3.9	N621574
M10	1.5	13.4	19.3	18.0 17.1	12.2 11.7	10.7	12.8	13.8	1.0	1.80	.80	3.4	4.7	N621565	0.55	1.00	0.45	5.4	4.7	N621575
M12	1.75	16.1	22.8	21.0 20.1	14.3 13.8	12.8	15.25	16.5	1.0	1.80	.80	4.5	5.5	N621566	0.65	1.20	0.55	6.3	5.5	N621576
M14	2.0	19.0	26.4	24.0 23.4	16.5 15.9	15.0	18.25	19.5	1.0	1.80	.80	5.7	6.3	N621567	0.65	1.20	0.55	8.1	6.3	N621577

Prevailing torque feature available in top lock or side lock style.



Ford Weld Nuts – 6 Projection

Nominal Size	Thread Pitch mm/Thrd	For Long Pilot											For Short Pilot							
		A	C	F	H	K	M	Recommended Hole Size in Panel	D	E	J	R	T	D	E	J	R	T		
		Pilot O.D. +0.00/-0.30	Across Corner Min.	Across Flat	Thickness	Cisk. Diameter Min.	C Bore Dia. +0.0/-0.25		Proj. Height ±0.075	Pilot Height ±0.13	Reference	Reference	Proj. Width ±0.25	Ford Part Number	Proj. Height ±0.075	Pilot Height ±0.13	Reference	Reference	Proj. Width ±0.25	Ford Part Numbers
M6	1.0	9.0	14.1	13.0 12.4	8.0 7.5	6.6	8.4	9.4	1.0	1.80	.80	2.3	3.4	N621503	0.45	0.70	0.25	3.7	3.4	N621513
M8	1.25	11.1	16.8	15.0 14.7	9.3 8.8	8.6	10.5	11.5	1.0	1.80	.80	2.5	3.9	N621504	0.45	0.70	0.25	4.8	3.9	N621514
M10	1.5	13.4	19.3	18.0 17.1	12.2 11.7	10.7	12.8	13.8	1.0	1.80	.80	3.4	4.7	N621505	0.55	1.00	0.45	5.4	4.7	N621515
M12	1.75	16.1	22.8	21.0 20.1	14.3 13.8	12.8	15.25	16.5	1.0	1.80	.80	4.5	5.5	N621506	0.65	1.20	0.55	6.3	5.5	N621516
M14	2.0	19.0	26.4	24.0 23.4	16.5 15.9	15.0	18.25	19.5	1.0	1.80	.80	5.7	6.3	N621507	0.65	1.20	0.55	8.1	6.3	N621517

Ford Weld Nuts (Prevailing Torque) – 6 Projection

Nominal Size	Thread Pitch mm/Thrd	For Long Pilot											For Short Pilot							
		A	C	F	H	K	M	Recommended Hole Size in Panel	D	E	J	R	T	D	E	J	R	T		
		Pilot O.D. +0.00/-0.30	Across Corner Min.	Across Flat	Thickness	Cisk. Diameter Min.	C Bore Dia. +0.0/-0.25		Proj. Height ±0.075	Pilot Height ±0.13	Reference	Reference	Proj. Width ±0.25	Ford Part Number	Proj. Height ±0.075	Pilot Height ±0.13	Reference	Reference	Proj. Width ±0.25	Ford Part Numbers
M6	1.0	9.0	14.1	13.0 12.4	8.0 7.5	6.6	8.4	9.4	1.0	1.80	.80	2.3	3.4	N621543	0.45	0.70	0.25	3.7	3.4	N621553
M8	1.25	11.1	16.8	15.0 14.7	9.3 8.8	8.6	10.5	11.5	1.0	1.80	.80	2.5	3.9	N621544	0.45	0.70	0.25	4.8	3.9	N621554
M10	1.5	13.4	19.3	18.0 17.1	12.2 11.7	10.7	12.8	13.8	1.0	1.80	.80	3.4	4.7	N621545	0.55	1.00	0.45	5.4	4.7	N621555
M12	1.75	16.1	22.8	21.0 20.1	14.3 13.8	12.8	15.25	16.5	1.0	1.80	.80	4.5	5.5	N621546	0.65	1.20	0.55	6.3	5.5	N621556
M14	2.0	19.0	26.4	24.0 23.4	16.5 15.9	15.0	18.25	19.5	1.0	1.80	.80	5.7	6.3	N621547	0.65	1.20	0.55	8.1	6.3	N621557

Prevailing torque feature available in top lock or side lock style.